

DEPARTMENT OF TRANSPORTATION**DIVISION OF ENGINEERING SERVICES**

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000338**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 10-Oct-2007**Location:** Changxing Island, Shanghai, China

Submittals(New / Total): **CWR's:** / **HSR's:** / **NCR's:** /

Item	Title	Detail
1	Meetings attended	A meeting to discuss heat straightening was conducted at 08:00 today. It was stressed that an effective distortion control plan is can minimize the need for heat straightening. It was agreed that the "D/L ratio" will be checked both locally and globally to determine panel flatness. The turnaround time for a typical heat straightening request was discussed. It was agreed that ABF and ZPMC will work to find ways to streamline the HSR process. A follow-on meeting is scheduled for next week.
2	Meetings attended	A meeting to discuss the acceptance criteria for the closed rib weld trails was conducted at approximately 09:30 today. It was agreed that the weld trials will qualify the range of all welding parameters (including joint geometry) to be used in production. ZPMC stated that the weld trial will consist of a panel containing 5 closed ribs. CT agreed that a 10-m long panel was acceptable for the weld trials. It was agreed that there will be stops and restarts at every 2 meters of both the root and fill passes; the stop/start locations between root and fill pass may be different. ZPMC will inform CT when the weld trials will start.
3	Meetings attended	The ZPMC Daily Meeting was conducted at 13:00 today. CT asked about receiving a schedule for OBG bottom/side plate fabrication since ABF previously stated that fabrication will begin on 15-Oct-07. ZPMC did not seem to be aware of this.

Inspected By: Velasco,Abifhiram

Quality Assurance Inspector

Reviewed By: Lowry,Patrick

QA Reviewer